Technical Datasheet AWS 055 Rev.1





HASTELLOY C-2000

Key Features

Developed to resist corrosion in a wider range of media

Resistant to an extensive range of corrosive chemicals including sulphuric, hydrochloric & hydrofluoric acids

Superior pitting resistance and crevice corrosion resistance to Hastelloy C-276

Excellent corrosion resistance to reducing media

Good oxidising resistance

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



(.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



HOH



Delivery:

within 3 weeks

Technical support

HASTELLOY C-2000 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- CoilsSpools
- Bars or lengths

Trade name of Haynes International

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Chemical Composition			Specifications	Key Features	Typical Applications	
Element	Min %	Max %	ASTM B574	Developed to resist corrosion in a wider	Chemical processing	
Cr	22.00	24.00	ASTM B575 ASTM B619	range of media		
Мо	15.00	17.00		Resistant to an extensive range of corrosive chemicals including sulphuric, hydrochloric		
Fe	-	3.00	Designations	& hydrofluoric acids		
С	-	0.010	W.Nr. 2.4675 UNS N06200 AWS 055	Superior pitting resistance and crevice		
Si	-	0.080		corrosion resistance to Hastelloy C-276 Excellent corrosion resistance to reducing		
Co	-	2.00	1000000	media		
Mn	-	0.50		Good oxidising resistance		
Р	-	0.025				
S	-	0.010				
Cu	1.30	1.90				
AI	-	0.50				
Ni	Ni BAL					

Density	8.5 g/cm ³	0.307 lb/in ³	
Melting Point	1399 °C	2550 °F	
Coefficient of Expansion	12.4 μm/m °C (20 – 100 °C)	6.9 x 10 ⁻⁶ in/in °F (70 – 212 °F)	
Modulus of Rigidity	79 kN/mm²	11458 ksi	
Modulus of Elasticity	206 kN/mm ²	29878 ksi	

Heat Treatment of Finished Parts							
Condition on supplied by Allow Wire	Туре	Temperature			Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	400 – 450	750 – 840	2	Air		

Properties							
Condition	Approx. tensile stren	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	700 – 1000	102 – 145	-200 to +400	-330 to +750			
Spring Temper	1300 – 1600	189 – 232	-200 to +400	-330 to +750			

The above tensile strength ranges are typical. If you require different please ask.





