



Higher creep rupture strength than Incoloy 800 due to

Excellent resistance to oxidation and carburisation at

Corrosion resistant in many aqueous environments \*\*High temperature static applications

#### **IMPORTANT**

We will manufacture to your required mechanical properties.

## key advantages to you, our customer



0.025mm to 21mm (.001" to .827")



Order 3m to 3t (10 ft to 6000 Lbs)



Delivery: within 3 weeks



Wire to your spec



E.M.S available



Technical support

#### INCOLOY® 800 HT available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

#### **Packaging**

- Coils
- Spools
- Bars or lengths



\*Trade name of Special Metals Group of Companies.

### Technical Datasheet AWS 021 Rev.1

# **INCOLOY® 800 HT**



Chemica	al Compo	sition	Specifications	Key Features	Typical Applications
Element	Min %	Max %	BS 3076 NA 15H	Higher creep rupture strength than Incoloy	Chemical Processing
Ni	30.00	35.00		800 due to close control of C, Al, Ti	Petrochemical Processing
Со	-	2.00	Designations	carburisation at high temperatures	Industrial Furnaces Heat Treating Equipment
Cu	-	0.75	W.Nr. 1.4958		
Cr	19.00	23.00	W.Nr. 1.4959 UNS N08811 AWS 021		
Al	0.15	0.60			
С	0.05	0.10			
Si	-	1.00			
Mn	-	1.50			
Ti	0.15	0.60			
Fe BAL					
S	-	0.015			

Density	7.94 g/cm <sup>3</sup>	0.287 lb/in <sup>3</sup>	
Melting Point	1385 ℃	2525 °F	
Coefficient of Expansion	14.4 μm/m °C (20 – 100 °C)	7.9 x 10 <sup>-6</sup> in/in °F (70 – 212 °F)	
Modulus of Rigidity	78.9 kN/mm²	11444 ksi	
Modulus of Elasticity	196.5 kN/mm²	28500 ksi	

Heat Treatment of Finished Parts							
Condition of summited by Alley Wive	Туре	Temperature		Time (Uv)	Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	450 – 470	840 – 880	0.5 - 1	Air		

Properties							
Condition	Approx. tensile strength		Approx. operating temperature depending on load** and environment				
	N/mm²	ksi	°C	°F			
Annealed	600 – 800	87 – 116	-200 to +1000	-330 to +1830			
Spring Temper	800 – 1100	116 – 159	-200 to +1000	-330 to +1830			

The above tensile strength ranges are typical. If you require different please ask.







